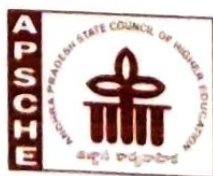


Model Program Book



SHORT TERM INTERNSHIP (On-Site/Virtual)

Designed & Developed by



PROGRAM BOOK FOR

SHORT-TERM INTERNSHIP

(Onsite/Virtual)

Name of the Student : k. sunitha

Name of the College : SVB Govt. Degree College, Koilkuntla.

Registration Number : 21360041008

Period of Internship : From: 07-08-2023 To: 06-10-2023

Name and Address of
the Intern Organization : Sri Subramanyeswara Polymers, Koilkuntla.

Rayalaseema University

2022-23 YEAR

An Internship Report on
Innovative Printing and Labeling solutions for
Polymer Cement Bags
(Title of the Internship)

Submitted in accordance with the requirement for the
degree of **B.Sc. Computer Science, Semester - IV**

Under the Faculty Guide ship of

Sri A. Krishna Dasu
Department of Physics

Submitted by:

Name : k. Sunitha

Reg.No: 21360041008

SVB GOVT. DEGREE COLLEGE
KOILKUNTLA

Student's Declaration

I, k. sunitha a student of
B.Sc., M.P.Cs., Program, Reg.No. B1360041008 of the Department of
Physics, SVB Govt. Degree College do here by declare that I have completed
the mandatory Short-term internship from 07th August, 2023 to 06th October
2023 in Sri Subramanyeswara Polymers, Unit II, Koilkuntla under the Faculty
Guide ship of Sri A. Krishna Dasu, Lecturer, Department of Physics, SVB
Government Degree College, Koilkuntla.

k. sunitha .

(Signature and Date)

6/10/23

Official Certificate

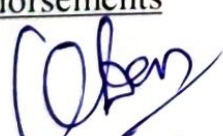
This is to certify that k. sunitha of II B.Sc.,
M.P.Cs., Register No. 21360041008 has completed his/her Short-term
Internship at Sri Subramanyeswara Polymers, Unit II, Koilkuntla on Innovative
Printing and Labelling solution for polymer cement bags under my supervision as a
part of partial fulfilment of the requirement for the Degree of Bachelor of Science
in the department of Physics, S.V.B. Government Degree college, Koilkuntla.

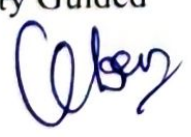
This is accepted for evaluation.

(Signature with date and seal)

6/10/23

Endorsements


Faculty Guided


Head of the Department

Principal


PRINCIPAL
S.V.B. GOVT DEGREE COLLEGE
KOILKUNTLA, NANDYAL (Dt.)

Certificate from the intern Organization

This is to certify that k. sunitha, Register
No. 21360041008 of S.V.B. Government Degree college, Koilkuntla
underwent internship in Sri Subramanyeswar Polymers, Unit II, Koilkuntla from
07-08-2023 to 06-10-2023. The overall performance of the intern during his/her
internship is found to be Satisfactory (Satisfactory/ Not Satisfactory).

(Authorized Signatory with Date and Seal)



6/10/23

Certificate from the intern Organization

This is to certify that k. sunitha, Register
No. 21360041008 of S.V.B. Government Degree college, Koilkuntla
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internship is found to be Satisfactory (Satisfactory/ Not Satisfactory).

(Authorized Signatory with Date and Seal)



6/10/23

Acknowledgements

First I would like to thank Sri Subramnyeswara Polymers, Unit II, Koilkuntla-518134 for giving me the opportunity to do an internship within the organization.

I would also like to thank all the people that supported and suggested me with their patience and openness they created an enjoyable working environment.

It is indeed with a great sense of pleasure and immense sense of gratitude that I acknowledge the help of these individuals.

I am highly indebted to Principal Dr. H. Rama Subba Reddy garu, for the facilities provided to accomplish this internship.

I would like to thank my Head of the Department Sri A. Krishna Dasu garu, for his constructive criticism throughout my internship.

I would like to thank Sri U. Venkateswara Reddy garu, College Internship Co-ordinator and Sri A. Krishna Dasu garu Internship Mentor, Department of Physics for their support and advice to get and complete the internship in above said organization.

I am extremely grateful to my department staff members and friends who helped me in the successful completion of this internship.

Name : k. suritha

Regd. No. : 21360041008

Contents

Submitting the Report of internship on manufacturing of polymers bags.

Internships done at Sri SUBRAMANESWARA POLYMERS Kailkuntla (518134). The Internship assigned for 15 weeks and complete it in time.

Following are the requirements for making cement bags

Raw Material of plastic bag

Miller

Omega

Piller

plastic granules.

Machinery : converting granules to thread by melting

- * The Threads can roll into bobbin by the help of winder machine.
- * Machinery to make sheets by the threads from bobbin. The sheets can placed as roller.
- * The plastic roller's are kept into a printing machine, to print the details of company.
- * The sheets can cut into required length and stitched in to form a complete plastic bag. using compress machine.

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CHAPTER 1: EXECUTIVE SUMMARY

The internship report shall have a brief executive summary. It shall include five or more learning objectives and outcomes achieved. A brief description of the sector of business and intern organization and summary of all the activities done by the intern during the period.

The Internship period was started from Nov 16 - 2022 to M.

The student are allocated in to the Sri Subramanyaswara polymers, kailkuntla.

There we are observed about making of plastic bags for cement packing and what are requirement, how the process are going on making the polymer bags in different levels.

Learning Objectives:-

All students know that polymers can be designed for a purpose and name one use of a designed polymer.

Here we communicate the speaking skills with the management skill.

The student can describe observe and analyse the outcomes.

Most students can describe the major method of recycling polymers.

In our project we are going to introduce you with some of polymers, being used daily.

Learning Outcomes:-

The polymers industry we have to do with knowledge and mental skills and gained student will read and analyzed seminal works of manufacture the bags.

A detailed description of what a student must be able to do at the conclusion of a course.

Intern organization and summary of all activities done by the intern during the period of

We are observed the intern organization by converting granules to thread by melting by the machine.

⇒ The Threads can roll into a bottle of a metallic rod.

The bottle are placed in the winder can make a plastic bags by using of wheel way.

After preparation of plastic bag can roll in to a sheets.

The sheets can place into printing machine to print the company names and terms.

Then we observed that printed sheets can stretching a machine for final use.

The bags are send to a specify company.

CHAPTER 2: OVERVIEW OF THE ORGANIZATION

Suggestive contents

- A. Introduction of the Organization
- B. Vision, Mission, and Values of the Organization
- C. Policy of the Organization, in relation to the intern role
- D. Organizational Structure
- E. Roles and responsibilities of the employees in which the intern is placed.
- F. Performance of the Organization in terms of turnover, profits, market reach and market value.
- G. Future Plans of the Organization.

A. Introduction of the organization :

Sri Subramaneswara polymers (ssp) . is incorporated in 2007, is a partnership firm engaged in the manufacturing of HDPE woven sacks. The processing unit with current installed capacity of 7560 MT per annum is located at Kailkuntla in Nandyal district of Andhra Pradesh, ssp manufacturing polypropylene (pp) bags which are majorly used for packing cement and food grains it also sells fabric sheets which is an intermeading product in the process of making bags.

performance of the organization interms of turn over profit, market reach and market value.

As per audited financials for FY 2015, ssp reported an operating income of Rs. 5820 crore with profit after tax of Rs 0.49 crore as against Rs. 44.41 crore of operating income with profit after tax of Rs 0.43 crore in FY 2014. <https://www.1etn.in/show>.

vision, values and mission of organization.

We aim to be the leading provider of innovative pp bags that meet and exceed our customers expectations. Every single day, Sri Subramaneshwara polymers, strives to maintain a position of key ingredients to their success.

our mission is to provide customized polymers that meet the unique needs of our clients in various industries. we strive to achieve excellence in all aspects of our operations, and promoting sustainability.

policy of the organization in relation to the internships

The organization can discuss progress and engage in discussion of topics relevant to the operation and perspective of the organization and functional area as well. carry out established activities and any additional responsibility which are mutually agreed upon by the students and site supervisor.

Role and responsibilities of the employees in which the intern is placed :-

They work for a select amount of time in departments and locations to better understand what the job entails. Depending upon their placement and program they perform various tasks, from shadowing staff, to administrative assistance to taking in-dept projects with fellow interns.

CHAPTER 3: INTERNSHIP PART

Description of the Activities/Responsibilities in the Intern Organization during Internship, which shall include - details of working conditions, weekly work schedule, equipment used, and tasks performed. This part could end by reflecting on what kind of skills the intern acquired.

Interns assist the company with tasks set out by various teams. such as research, data capturing and working closely with different team members to learn more about the organization.

At the working conditions, intern must treat the internship very seriously. as you would with any other important career opportunity or class. Attendance, punctuality. dependability. good judgement, and maintaining a high quality of work.

In weekly work schedule, we include an a knowledge section. provide organization background information give details of our work responsibilities during the internship.

The equipment used in on organization was many several machines like blowing machine, melting and acting machine, rollers, compactor and wheel car, printing machine which are printed company names stricking machine which is find cut put of poly bags, and last. the compressing machine can used to pack the bags.

ACTIVITY LOG FOR THE FIRST WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day - 1	visited the factory and Introduced our self with the manager	learn How to communicate	
Day - 2	Manager explained about the company and process of the manufacturing bags	observing the process of manufacturing bags.	
Day - 3	observed All the machinaries to know the working of the Machine.	known the working of the machine	
Day - 4	we observed functiona- lity of remaining machines.	known the working of remaining machines.	
Day - 5	communicate with worker discuss about the way of working	we can learn about the way of working of machinery.	
Day - 6	communicate with workers discuss about the way of working process	communicate with works about machineries	

WEEKLY REPORT

WEEK - 1 (From Dt. 7/8/23... to Dt. 12/8/23)

Objective of the Activity Done:

visited the factory & knows all the process of machinery.

Detailed Report:

All the students of Internship visited the Sri Subramaneshwara polymers factory and requested permission with the manager To complete our internship in that factory by support of EMP. boys of the factory.

manager accepted and give permission to complet our internship in the factory with their cooperation.

observed all the machinaries to know the fundinality of the every machine contacted with the workers of the factory to known the process of the manufacturing cement bags and They have explained clearly.

ACTIVITY LOG FOR THE SECOND WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day - 1	The pp fabric sheet can move in to cooling water path	we observe can move into cooling water path which is fabric sheets.	
Day - 2	The sheet can cut in to required width to form Threads.	we learn the cutting sheet into threads by blade.	
Day - 3	The cotted Threads can roll the machine to reach a bottin place.	we see the Threads to reach the bottin place.	
Day - 4	By making of fabric sheets the waste fibre is comes out	observing that the waste fibre in comes out sheet after making pp sheet	
Day - 5	The waste fibre can blow the blower pipe.	After the waste fibre it can blow by the blower pipe	
Day - 6	Through the blower pipe it can store a seperated room to recycle it.	we observed the the waste can store seperate for re-use	

WEEKLY REPORT

WEEK - 2 (From Dt. 14/8/23... to Dt. 19/8/23)

Objective of the Activity Done:

cutting sheets into yarn.

Detailed Report:

The screw extruder the liquid plastics to the mold. mouth with adjustable length and thickness as required and plastic film is formed through the forming cooling water path.

Then the film enters to the cutter shaft to slit into the required width. The yarn goes through a heater to be stabilize and then put to the winding.

In the process of creating yarn, The fibre waste of the plastic film are recovered by section, cut into small pieces; and returned to the extruder.

ACTIVITY LOG FOR THE THIRD WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day - 1	we have decided to observe making of PP fabric sheets by melting plastic granules.	making of fabric sheets from granules.	Day
Day - 2	cutting fabric sheets into yarn forming device * converting plastic sheets into yarn ribbons	converting plastic sheets into yarn ribbons.	Day
Day - 3	Cutting fabric sheets in to yarn forming device	converting plastic sheet in to yarn ribbons	Day
Day - 4	Converting plastic sheets into yarn ribbons	converting plastic sheet into yarn ribbons.	Day
Day - 5	Making of PP fabric sheets the granules are taken by the vacuum machine.	converting plastic sheet into yarn ribbons.	Day
Day - 6	The granules can melt and forms fabric sheets in the high temperature.	converting plastic sheet into yarn ribbons	Day

WEEKLY REPORT

WEEK - 3 (From Dt. 21/8/23... to Dt 26/8/23)

Objective of the Activity Done:

observed materials used to make bags.

Detailed Report:

Depending on the differences purposes of use, cement bag manufacturers can create it from different materials. But the most common cement packing bag material is poly propylene plastic.

Most of the cement bags currently on the market are made from poly. propylene plastic

Following are the materials to make the plastic cement bags.

- * milloy
- * omega
- * poly propylene.

make of pp yarn. pp plastic granules are loaded into the hopper of the yarn forming device. by the section machine put into the extruder and heated to melt.

ACTIVITY LOG FOR THE FOURTH WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day - 1	The bobbings can placed by loom stand.	we deservred that the bobbings can place by loom stand	
Day - 2	loom stand can connected to compacitor	we see the loom stand it can connected to compacitor	
Day - 3	From these we can see the wheel way to wave the Threads	we have to learn that the weaving of threads by whole way	
Day - 4	The weaved threads can make fabric sheet	The fabric sheet can made by weaved threads	
Day - 5	The fabric sheet can roll by takepo roller	we observed the sheet can roll by roller	
Day - 6	after that it's placed the superate by roller	we learn the roller can placed by seperately.	

WEEKLY REPORT

WEEK - 4 (From Dt. 11/9/23... to Dt. 16/9/23)

Objective of the Activity Done:

Yarnrolls are put into circular.

Detailed Report:

loom to weaver into fabric tubes to the PP fabric winding machine.

The PP fabric roll is installed by the forklift truck on the film coating machine, The PP fabric sheets is coated with a thickness of 30 PP plastic to increase the bond of moisture proof fabric, roll of PP fabric coated and roll

ACTIVITY LOG FOR THE FIFTH WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day - 1	The cutting threads can roll in to bobbins.	we learn the threads can roll into bobbins	
Day - 2	The rollers can spread by winding machine.	we observed that how to winding the bobbins	
Day - 3	The winder can make a bobbins	The bobbins can make by the help of winder	
Day - 4	The bobbins are placed in an single row nearly 264 bobbins.	we observed that the bobbins rolled in 204, now in a single stand.	
Day - 5	The bobbins can roll the threads	we I learn the threads to roll the bobbins	
Day - 6	The rolled bobbins can place in to further process	The bobbins can place in to next process.	

WEEKLY REPORT

WEEK - 5 (From Dt. 25/9/23 to Dt 30/9/23)

Objective of the Activity Done:

The cutting threads are rolled into bobbins.

Detailed Report:

The cutting threads are rolled in to bobbins by using winding machine.

All the bobbins are placed in to learning stand to make the sheet which is connected to the starting machine

Sheets are rolled are required measurement and that sheets can roll in the shuttle circularloom.

The bobbins can placed for further loom process.

ACTIVITY LOG FOR THE SIXTH WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day - 1	The printing bags are placed separately	we observe that the bags are stored separately	
Day - 2	The printer bag rolls are connected to cutting machine	The printing bag rolls are connected to connected to cultivator machine	
Day - 3	The cutted bags are send into stitch meachine	we learn the cutted bag are send into stitch meachine	
Day - 4	The bag can complete stitch at one end other end is opened.	we observed that it was stitch at one end closed	
Day - 5	The other edge is opened act one corner to fill the material.	The opened edge can use to fill the comment.	
Day - 6	The stitching bags are placed in container	At finally the bags are placed is container	

WEEKLY REPORT

WEEK - 6 (From Dt. 2/10/23... to Dt. 6/10/23)

Objective of the Activity Done:

observe and learn things.

Detailed Report:

After the printing process on first day of the seventh week all the batch students are attended at the company to observe and learn things. after the printing process

After completion of the printing the order of the sheets will be connected to cutting machine. to cut the sheets as required length and width

after cutting the sheets the machine will send that sheets to stitch that sheet to make the bags opened at one side. To fill the materials. This is the last step of making the cement bags.

CHAPTER 5: OUTCOMES DESCRIPTION

Describe the work environment you have experienced (in terms of people interactions, facilities available and maintenance, clarity of job roles, protocols, procedures, processes, discipline, time management, harmonious relationships, socialization, mutual support and teamwork, motivation, space and ventilation, etc.)

While doing our internship we have experienced so many things.

- * It was great experience to me, while interacting with the employees of the industry.
- * I have learned a lot of new things about industry environment and nature of work in different levels of manufacturing process.
- * The industry provide us good of portunity by in facilitating to learn the manufacturing of bags in different levels, and allowed us to stay in the industry from 10:00 AM to 5:00 PM during working days.
- * They were explained the duties and responsibilities of the employees like manager, Asst manager HR, supervisor clerk and machine operators.
- * each and every employee of the industry doing their job as per the industry protocols like duty timings.
- * All the staff are doing their work together in friendly manner and also supported us well while doing our internship.

Describe the real time technical skills you have acquired (in terms of the job-related skills and hands on experience)

In our internship we have acquired lot of technical skills. mentioned below:

⇒ Time management.

⇒ Functionality of the machines in different levels.

1. Mixing and melting the raw material to make the fabric sheet.
2. Fabric sheet cutting machine to make the yarn
3. How work with Darning machine to make yarn rolls.
4. Functionality of the weaving machine to prepare the sheets by weaving the yarn.
5. Learned technical features of stitching and cutting machine.
6. Observed and practiced on the printing machine to print the details of products on the cement bags.

Describe the managerial skills you have acquired (in terms of planning, leadership, team work, behaviour, workmanship, productive use of time, weekly improvement in competencies, goal setting, decision making, performance analysis, etc.

Leadership

Leadership skills are key to successful management. Being an effective leader means guiding a team to achieve the company's objective and contributing to a positive, productive work environment.

Project Management

Project management is the process of leading and organizing a team to complete a project with a specific time frame.

Communication

Being able to communicate effectively and efficiently across diverse teams through verbal and written exchanges is a key management skill.

Planning

Managers are required to think ahead to ensure the current activities and projects align with overall business goals. Planning ahead and taking the initiative to brainstorm plans for the future.

Describe how you could improve your communication skills (in terms of improvement in oral communication, written communication, conversational abilities, confidence levels while communicating, anxiety management, understanding others, getting understood by others, extempore speech, ability to articulate the key points, closing the conversation, maintaining niceties and protocols, greeting, thanking and appreciating others, etc.,)

Negotiation :

Negotiation is a management skill that demonstrates an ability to persuasion in problem solving. Persuading clients or customers with hard facts and mutually beneficial solutions using their interpersonal and communication skills. A good negotiator influences others and convinces them to make an evidence based decision.

Problem Solving :

Finding solutions to problems is a skill heeded in nearly every job. Teams need leaders who are able to resolve issues creatively, using any resources available to approach and tackle them successfully.

Describe how you could enhance your abilities in group discussions, participation in teams, contribution as a team member, leading a team/activity.

Oral Communication :

I learned oral communication skills in the industry while doing internship, sharing knowledge and discuss with team members and communicate with industry employees.

Written communication :

I have learned written skills with the experience of writing reports of the every day activity and logs.

Understanding skills :

understanding skills is proficiency developed through training or experience. A skill is a thing you can do. It is basic of I can do statements and it is demonstrated and assessed easily in formal learning.

Extemporize skills :

Topic knowledge is not necessary, but the way you approach it matters.

* Think first Then speak.

* Remain calm and compose.

Describe the technological developments you have observed and relevant to the subject area of training (focus on digital technologies relevant to your job role)

In group discussion I was enhance my skills to participate in group discussion. how to behave and contribute in group about the topic.

How much importance need to give to the group objective as well as my opinion listen to viewpoints of others and how openly in need to express my thoughts.

The aspect which make up a group discussion verbal communication and non-verbal communication.

while participating in group discussion with team, we should be aware of the topic which is discussion at the time.

Required skills for GD :-

- Communication skills
- ⇒ Interpersonal skills.
- ⇒ presentation skills.
- ⇒ Team building skills.

**Student Self Evaluation of the Short-Term
Internship**

Student Name: k. Sunitha

Registration No: 21360041008

Term of Internship: From: 7/08/2023 To: 6/10/2023

Date of Evaluation:

Organization Name & Address: Sri Subhamareshwara polymers,
koilkuntla

Please rate your performance in the following areas:

Rating Scale: Letter grade of CGPA calculation to be provided

1	Oral communication	1	2	3	4✓	5
2	Written communication	1	2	3	4	5✓
3	Proactiveness	1	2	3	4✓	5
4	Interaction ability with community	1	2	3	4	5✓
5	Positive Attitude	1	2	3	4✓	5
6	Self-confidence	1	2	3	4✓	5
7	Ability to learn	1	2	3	4✓	5
8	Work Plan and organization	1	2	3	4	5✓
9	Professionalism	1	2	3	4✓	5
10	Creativity	1	2	3	4	5✓
11	Quality of work done	1	2	3	4	5✓
12	Time Management	1	2	3	4✓	5
13	Understanding the Community	1	2	3	4✓	5
14	Achievement of Desired Outcomes	1	2	3	4✓	5
15	OVERALL PERFORMANCE	1	2	3	4✓	5

Date: 6/10/23

k. Sunitha
Signature of the Student

Evaluation by the Supervisor of the Intern Organization

Student Name: **k. Sunitha**

Registration No: **21360041008**

Term of Internship: From: **7/8/2023** To: **6/10/2023**

Date of Evaluation:

Organization Name & Address: **Sri Subramanyeswara polymers**

Name & Address of the Supervisor
with Mobile Number :

Please rate the student's performance in the following areas:

Please note that your evaluation shall be done independent of the Student's self-evaluation

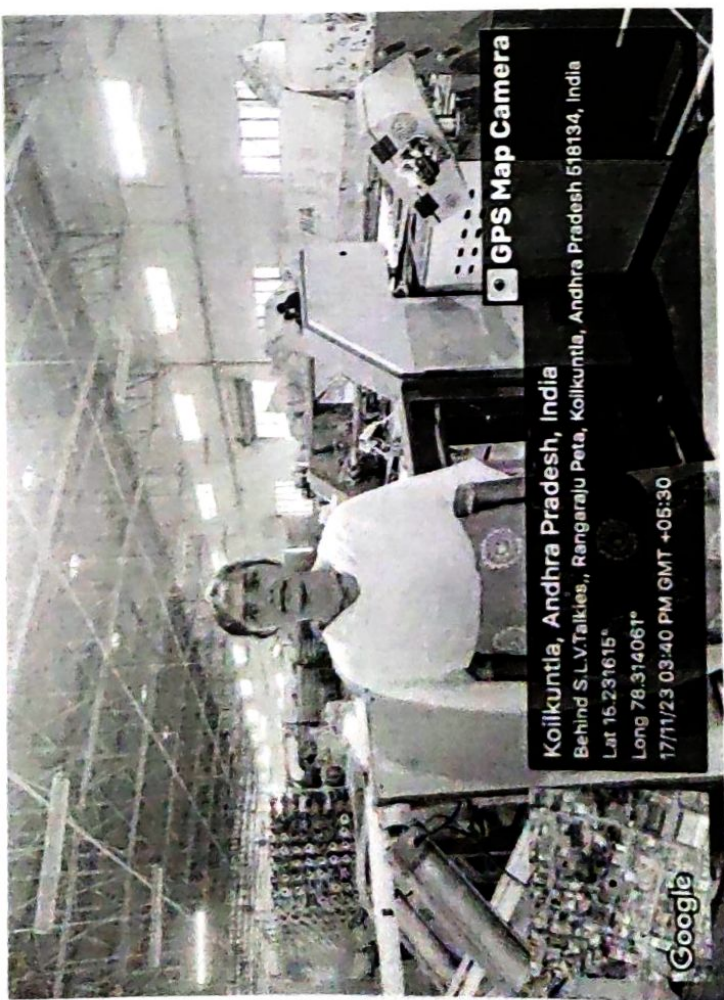
Rating Scale: 1 is lowest and 5 is highest rank

1	Oral communication	1	2	3	4✓	5
2	Written communication	1	2	3	4	5✓
3	Proactiveness	1	2	3	4✓	5
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8	Work Plan and organization	1	2	3	4	5✓
9	Professionalism	1	2	3	4✓	5
10	Creativity	1	2	3	4	5✓
11	Quality of work done	1	2	3	4	5✓
12	Time Management	1	2	3	4✓	5
13	Understanding the Community	1	2	3	4✓	5
14	Achievement of Desired Outcomes	1	2	3	4✓	5
15	OVERALL PERFORMANCE	1	2	3	4✓	5✓

Date: **6/10/23**

Signature of the Supervisor





PHOTOS & VIDEO LINKS



EVALUATION

MARKS STATEMENT
(To be used by the examiner)

INTERNAL ASSESSMENT STATEMENT

Name of the Student: k. suritha

Programme of Study: B.Sc

Year of Study: 2023 - 2024

Group: MPCs

Register No/H.T. No: 21360041008

Name of the College: University: Rayalaseema
S.V.B. Govt Degree College.

Sl.No	Evaluation Criterion	Maximum Marks	Marks Awarded
1.	Activity Log	25	25
2.	Internship Evaluation	50	50
3.	Oral Presentation	25	25
	GRAND TOTAL	100	100

Date: 7/10/23


Signature of the Faculty Guide

Certified by

Date:

7/10/23


Signature of the Head of the Department/Principal

PRINCIPAL

Seal: S.V.B. GOVT DEGREE COLLEGE
KOILKUNTALA, NANDYAL (Dt.)



ANDHRA PRADESH STATE COUNCIL OF HIGHER EDUCATION

(A Statutory Body of the Government of Andhra Pradesh)

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Atmakur (V) Mangalagiri (M), Guntur, Andhra Pradesh, Pin - 522 503
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